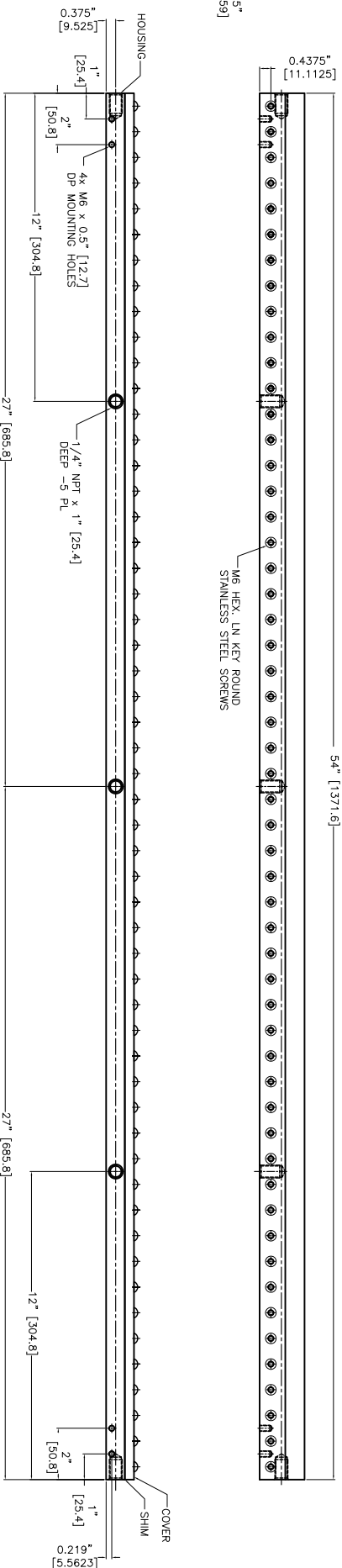
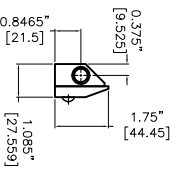


- NOTES:
- 1 ALL DIMENSIONS SHOWN ARE FINISH OPERATIONAL DIMENSIONS WHICH INCLUDE RESIDUAL COATINGS UNLESS OTHERWISE SPECIFIED.
  - 2 PART TO BE PACKED PROPERLY TO AVOID ANY DAMAGE WHILE SHIPPING & HANDLING.
  - 3 ALL HORIZONTAL DIMENSIONS ARE SYMMETRICAL ABOUT CENTER LINE UNLESS OTHERWISE SPECIFIED.



<b>TEMPERATURE PROTECTION</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>MATERIAL</b>		SS 304		---		---		---		---		---		---		---		---		---		---	
<b>FINISH</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>PART NO</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>NEXT ASSEMBLY</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>USED ON</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>QTY PER PART NO</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>REQUIREMENTS-SPECIFIED</b>		OTHERWISE SPECIFIED		---		---		---		---		---		---		---		---		---		---	
1. FINISH AS PER REQUIREMENTS		---		---		---		---		---		---		---		---		---		---		---	
2. DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ANSI Y14.5 (1982)		---		---		---		---		---		---		---		---		---		---		---	
3. MAKE FINISH 126 MICRO INCH RMS & BREAK SHARP CORNERS .005 TO .015		---		---		---		---		---		---		---		---		---		---		---	
<b>LIMITS</b>		---		---		---		---		---		---		---		---		---		---		---	
1. LINEAR DIMS		---		---		---		---		---		---		---		---		---		---		---	
2. ANGLES		± 1/2°		---		---		---		---		---		---		---		---		---		---	
3. ROUNDOFF		.010 MIN		---		---		---		---		---		---		---		---		---		---	
4. HOLES		IN ACCORDANCE WITH ANSI 1099B		---		---		---		---		---		---		---		---		---		---	
<b>CONTRACT NUMBER</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>CLIENT</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>CONTRACTOR</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>DRAWN</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>S/P/ATTN</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>DESIGN</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>DATE</b>		27/11/2013		---		---		---		---		---		---		---		---		---		---	
<b>APPROVED</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>SCALE</b>		1:1		---		---		---		---		---		---		---		---		---		---	
<b>DATE CODE</b>		---		---		---		---		---		---		---		---		---		---		---	
<b>DWG NO</b>		10054XS		---		---		---		---		---		---		---		---		---		---	
<b>CDR NO</b>		XAKS-54		---		---		---		---		---		---		---		---		---		---	
<b>SHEET</b>		1		---		---		---		---		---		---		---		---		---		---	
<b>REV</b>		---		---		---		---		---		---		---		---		---		---		---	

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